

Date: Thursday, 3/22/2007 9:12:49 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	1/4" EXPANDABLE SLEEVE
Job Number :	31438		
Estimate Number :	12799		
P.O. Number :	N/A	Part Number :	D35982
This Issue :	3/22/2007	Drawing Number :	D3598 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	A
Previous Run :	31201	Material :	N/A
Written By :		Due Date :	3/29/2007
Checked & Approved By :		Qty:	40
Comment :	Est Rev:A New Issue 07.03.07 ec	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 3144
 Purchase Part Number: XPF-1/4-1 or XPF-1/4-100
 Supplier: Action Electronics
 Certificate of conformity is required

~~C207102103~~
 C207102113

2.0	XPF141	EXPANDABLE SLEEVING 1/4" DIA.
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)
 EXPANDABLE SLEEVING 1/4" DIA.

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

C 7/13/13

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

0703-29

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location:

C 7/3/29 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/13/30

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/22/2007 9:12:49 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4" EXPANDABLE SLEEVE

Job Number: 31438

Part Number: D35982

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(40)

Comment: FINAL INSPECTION/W/O RELEASE

07/03/30

Job Completion



U 07/03.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>H</i>	DRAWING NO. D3598	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE EXPANDABLE SLEEVE	SCALE NTS
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.27 *H*

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

DART P/N	DESCRIPTION	NELCO P/N	ACTION ELECTRONICS P/N
D3598-1-XXX	1/8" EXPANDABLE SLEEVE	PROTECTO 1/8-FPE	XPF-1/8-1 OR XPF-1/8-100
D3598-2-XXX	1/4" EXPANDABLE SLEEVE	PROTECTO 1/4-FPE	XPF-1/4-1 OR XPF-1/4-100
D3598-3-XXX	3/8" EXPANDABLE SLEEVE	PROTECTO 3/8-FPE	XPF-3/8-1 OR XPF-3/8-100
D3598-4-XXX	1/2" EXPANDABLE SLEEVE	PROTECTO 1/2-FPE	XPF-1/2-1 OR XPF-1/2-100
D3598-6-XXX	3/4" EXPANDABLE SLEEVE	PROTECTO 3/4-FPE	XPF-3/4-1 OR XPF-3/4-100

D3598-Y-XXX EXPANDABLE SLEEVE

NOTES:

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS
-ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-002275



Sold To: SO07-00284.002

Sold Date: 2/9/2007 2:59:45PM

Part No: XPF-1/4

Description: EXPANDABLE SLEEVING

Serial No:

Condition: New

Qty Sold: 40.00

Cure Date:

Manufacturer: Other Manufacturers(Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal
Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

February 09, 2007

Inspector

Lic. No./Stamp

Eagle
6-81 39

Maintenance Release